



ROBEND PLANT 00.25 – 8179900001

4-roller rail bending machine with hydraulic roll feed for bending grooved rails and flat-bottom rails.

THE ADVANTAGES. YOUR BENEFITS.

Rugged machine. Correct rail bending.

- Stable, stationary bending machine
- Rails can be inserted easily as bending rollers are arranged horizontally
- Correct bending, also of long rails, due to bearing shafts fitted on both sides
- Rollers with wear-resistant bearings

Flexible and user-friendly

- Excellent view of bending rollers for precise working
- Digital display of hydraulically controlled roller feed
- Double-sided bending in a through-feed method possible
- Interchangeable bending rollers for different rail types
- Moveable control box with digital display

SPECIFICATION

Dimensions (L x W x H)	2200 x 2500 x 1565 mm
Weight	from 2500 kg
Output	from 5 kW
Drive	3-phase motor 400 V / 50 Hz
Throughput speed	3 or 6 m/min
Smallest bending radius	8 m
Minimum overhang of rail straight	from 600 mm
Bending length	any
Bending rollers	4 off

ACCESSORIES

8174661039 Bending rollers for flat bottom rails S54, S49, S41
 8174661040 Bending rollers for grooved rails RI60, RI59, RI59N

Bending rollers for other profiles on request.

8178250040 Undercarriage with wheels